



**Analysis Date:** 25-09-2025 **Re-test Date:** 25-09-2028

## LEVOTHYROXINE IMPURITY-6

## **Identification**

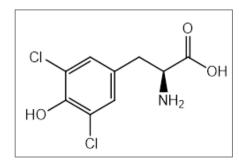
Chemical Name : (S)-2-Amino-3-(3,5-dichloro-4-hydroxyphenyl)propanoic acid

**CAT No** : ALL-L07405

**CAS No** : 15106-62-4

Molecular Formula : C9H9C12NO3

**Molecular Weight** : 250.1



## **Analytical Information**

Batch Code : ALL-L07405 HPLC Purity : 98.00%

Solubility: MeOH: ACN Potency: 97.38 %

**Appearance of Product**: Off White Solid Mass: Confirm

**Long Term Storage** : 2-8 0C **IR Analysis** : Confirm

Weight Loss By TGA : 0.967 % 1HNMR : Confirm

**Residue Of Ignition** : 0.759 %

## **Additional Information**

**%Potency** = [100 - (Weight Loss By TGA % + Residue Of Ignition %) × Chromatographic Purity%]/100 =

 $[100 - (0.967 + 0.759) \times 98.00]/100 = 97.38 \%$ 

**Recommendation** : Released

	Department	Name	Signature
Prepared and Reviewed by	Analytical	Mr. Vipul Khadase Jr. Executive	
Approved By	QA&QC	Dr. Ashish Keche Director QA&QC	

**Attachment** : HPLC, Mass, 1H NMR, IR, TGA

**Shipping Condition** : All Product are stable to be shipped at room temperature, unless

otherwise specified